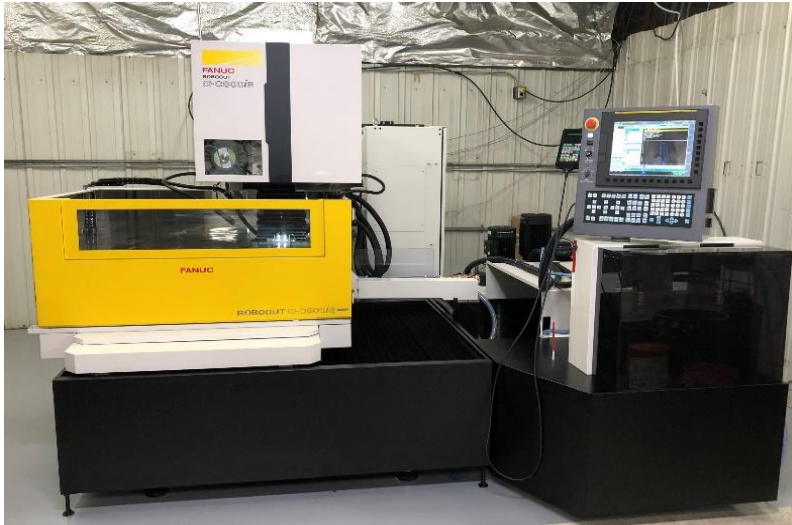


# Wire EDM/Plunge EDM



**Wire EDM:** is a highly accurate method of part production. Wire EDM technology is essential for higher tolerance parts and repeatable tooling. Accurate tapers up to 30 Degrees. Tolerances are held to  $\pm 0.0008$ " in our climate controlled facility.

**Plunge EDM:** With tool change capability, integrated C axis and automatic erosion parameters, the EDM allows for simple, quick setup and operation to machine complex tooling while achieving high surface finishes. Thread burning is also made simple with this advanced control. We employ these tools to provide the best solutions to our customer



## **Fanuc Alpha C800iB Wire EDM**

**Travels** 31.5" x 23.7" x 12"

Automatic wire thread

AC/DC Power Supply for Exotic Materials

## **Agie Spirit II Plunge EDM**

**Travels** 12" x 9" x 12"

**4th axis** Full servo driven "C" (head) axis

**Option** 4 Position Tool changer

**Power** 72 Amp Power Supply

